# 08 T*i* MOTION

# TA50 series



### **Product Segments**

Care Motion

The TA50 is an innovative addition to TiMOTION's CARE line of electric linear actuators.

Featuring a cylindrical design, it incorporates an internal limit switch assembly installed inside the gearbox. Additionally, offering a robust load capacity of up to 8,000N and a waterproof rating of IP66W, the TA50 is suitable for a wide variety of medical products, including electric hospital beds, bathroom chairs, and homecare medical beds.

### **General Features**

Max. load	8,000N (push); 3,000N (pull)
Max. speed at max. load	3.6mm/s
Max. speed at no load	15.7mm/s
Retracted length	≥ Stroke + 157mm
IP rating	IP66W
Certificate	EN60601-1
Stroke	25~300mm
Output signals	Hall sensors
Voltage	24V DC; 24V DC (PTC)
Color	Grey
Operational temperature range	+5°C~+45°C
at full performance	

### Drawing

series





### Load and Speed

CODE	Load (N)		Self Locking	Typical Current (A)		Typical Speed (mm/s)	
	Push	Pull	Force (N)	No Load	With Load	No Load	With Load
				32V DC	24V DC	32V DC	24V DC
Motor Speed (45	iooRPM, Duty Cy	vcle 10%)					
C	8000	3000	8000	≤ 1.2	5.2 ± 1.1	$6.6 \pm 0.4$	$3.6\pm0.6$
D	6000	3000	6000	≤ 1.2	4.1 ± 0.9	7.7 ± 0.5	$4.5 \pm 0.5$
E	4000	3000	4000	≤ 1.2	5.0 ± 1.0	13.6 ± 0.6	8.2 ± 0.8
F	3000	3000	3000	≤ 1.2	$4.5 \pm 0.9$	15.7 ± 0.7	9.0 ± 0.9
Motor Speed (38	OORPM, Duty Cy	vcle 10%)					
н	8000	3000	8000	≤ 1.1	4.7 ± 0.9	$6.0 \pm 0.4$	$3.0 \pm 0.4$
I	6000	3000	6000	≤ 1.1	$4.0 \pm 0.6$	$6.9 \pm 0.6$	$3.6 \pm 0.4$
J	4000	3000	4000	≤ 1.1	4.1 ± 1.0	11.7 ± 0.9	$6.4 \pm 0.8$
К	3000	3000	3000	≤ 1.1	$3.9 \pm 0.8$	13 ± 1.0	7.8 ± 0.8

### Note

- 1 Please refer to the approved drawing for the final authentic value.
- 2 This self-locking force level is reached only when a short circuit is applied on the terminals of the motor. All the TiMOTION control boxes have this feature built-in.
- 3 The current & speed in table are tested with 24V DC motor. With a 12V DC motor, the current is approximately twice the current measured in 24V DC; speed will be similar for both voltages.
- 4 The current & speed in table are tested when the actuator is extending under push load.
- 5 The current & speed in table and diagram are tested with TiMOTION control boxes, and there will be around 10% tolerance depending on different models of the control box. (Under no load condition, the voltage is around 32V DC. At rated load, the voltage output will be around 24V DC)

6 Standard stroke: Min.  $\ge$  25mm, Max. please refer to below table.

CODE	Load (N)	Max Stroke (mm)
E, J	< 6000	300
F, K	< 6000	300
D, I	= 6000	300
С, Н	= 8000	300





### Performance Data (24V DC Motor)

Motor Speed (4500RPM)



Speed vs. Load

Current vs. Load







### Performance Data (24V DC Motor)

Motor Speed (3800RPM)



Current vs. Load





# TA50 Ordering Key

# 0° T*i* MOTION

## TA50

				Version	: 20240919-E		
Voltage	2 = 24V DC	5 = 24V DC, PTC					
Load and Speed	<u>See page 2</u>						
Stroke (mm)	See page 2						
Retracted Length (mm)	<u>See page 6</u>						
Rear Attachment (mm) <u>See page 7</u>	2 = Plastic, U clevis, w 3 = Plastic, U clevis, w 4 = Aluminum casting 5 = Aluminum casting	vidth 8.2, depth 17.0, hole 10.2 (f vidth 8.2, depth 17.0, hole 12.2 (f , U clevis, width 8.2, depth 17.0, , U clevis, width 8.2, depth 17.0,	or push < 4000N) or push < 4000N) hole 10.2 hole 12.2				
Front Attachment (mm) <u>See page 7</u>	<ul> <li>1 = Punched hole on inner Aluminum tube + plastic cap, without slot, hole 10.2, plastic bush</li> <li>2 = Punched hole on inner Aluminum tube + plastic cap, without slot, hole 12.2</li> <li>3 = Plastic, U clevis, width 8.2, depth 20.0, hole 10.2 (for push &lt; 4000N, pull &lt; 2500N)</li> <li>4 = Plastic, U clevis, width 8.2, depth 20.0, hole 12.2 (for push &lt; 4000N, pull &lt; 2500N)</li> <li>5 = Punched hole on inner Aluminum tube, wihout slot, hole 10.2, plastic bush</li> <li>6 = Punched hole on inner Aluminum tube, wihout slot, hole 12.2</li> <li>7 = Aluminum casting, U clevis, width 6.2, depth 17.0, hole 10.2</li> <li>8 = Aluminum casting, U clevis, width 6.2, depth 17.0, hole 12.2</li> <li>9 = Aluminum casting, U clevis, width 6.2, depth 17.0, hole 10.2, T bush</li> </ul>						
Direction of Rear Attachment (Counterclockwise) See page 8	1 = 0°	3 = 90°					
Color	2 = Pantone 428C						
IP Rating	1 = Without	2 = IP54	3 = IP66	5 = IP66W			
Special Function of Spindle Subassembly	0 = Without (Standard 1 = Safety nut	1)	2 = Standard push 3 = Standard push	only only + safety nut			
Function of Limit Switches See page 8	1 = Two switches at f	ull retracted/extended positions	to cut current				
Output Signal	0 = Without		2 = Hall sensor * 2				
Connector See page 8	1 = DIN 6P, 90° plug	F = DIN 6P, 180° plug	Q = Molex 6P, 90°	olug, without anti-clip			
Cable	1 = Standard (Can not used tinned leads)						
Cable Length (mm)	0 = Straight, 100 1 = Straight, 500 2 = Straight, 750	3 = Straight, 1000 4 = Straight, 1250 5 = Straight, 1500	6 = Straight, 2000 7 = Curly, 200 8 = Curly, 400				

### Note

1 The TL is designed especially for push applications, not suitable for pull applications.

### Retracted Length (mm)

1. Calculate A+B+C = Y

B.

Stroke (mm)

25~150

151~200

201~250

251~300

2. Retracted length needs to  $\geq$  Stroke+Y

A. Front Attach.	Rear Attach.
	General
	2, 3, 4, 5
1, 2, 5, 6	+157
3, 4	+182
7, 8, 9	+172
B, C	+180

= 6000

-

-

+5

+10

= 8000

-

+5

+10

+15

C. Load = 3000 / 4000 / 6000 / 8000 (N)					
Front Attach.	Spindle function				
	0, 1	2, 3			
1, 2, 5, 6	-	+8			
3, 4	-	+8			
7, 8, 9	-	+8			

¥	For stroke over	300mm,	please	contact	our	engineers
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Load (N) < 6000

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# TA50 Ordering Key Appendix



### Rear Attachment (mm)

2 = Plastic, U clevis, width 8.2, depth 17.0, hole 10.2 (for push < 4000N)



### Front Attachment (mm)

1 = Punched hole on inner Aluminum tube + plastic cap, without slot, hole 10.2, plastic bush



5 = Punched hole on inner Aluminum tube, wihout slot, hole 10.2, plastic bush



9 = Aluminum casting, U clevis, width 6.2, depth 17.0, hole 10.2, T bush



3 = Plastic, U clevis, width 8.2, depth 17.0, hole 12.2 (for push < 4000N)



2 = Punched hole on inner Aluminum

hole 12.2

ø29.

32

tube + plastic cap, without slot,

ø26

ø12.2

6 = Punched hole on inner Aluminum

ø12.2

ø26

tube, wihout slot, hole 12.2

4 = Aluminum casting, U clevis, width 8.2, depth 17.0, hole 10.2



5 = Aluminum casting, U clevis, width 8.2, depth 17.0, hole 12.2



3 = Plastic, U clevis, width 8.2, depth 20.0, hole 10.2 (for push < 4000N, pull < 2500N)



7 = Aluminum casting, U clevis, width 6.2, depth 17.0, hole 10.2



4 = Plastic, U clevis, width 8.2, depth 20.0, hole 12.2 (for push < 4000N, pull < 2500N)



8 = Aluminum casting, U clevis, width 6.2, depth 17.0, hole 12.2



# TA50 Ordering Key Appendix



### **Direction of Rear Attachment (Counterclockwise)**



### **Functions for Limit Switches**

Wire Definitions								
CODE	Pin							
	🛑 1 (Green)	🛑 2 (Red)	🔿 3 (White)	4 (Black)	😑 5 (Yellow)	<b>6</b> (Blue)		
1	extend (VDC+)	N/A	N/A	N/A	retract (VDC+)	N/A		

### Connector

 $1 = DIN 6P, 90^{\circ} plug$ 

F = DIN 6P, 180° plug



Q = Molex 6P, 90°plug, without anti-clip



### Terms of Use

The user is responsible for determining the suitability of TiMOTION products for a specific application. TiMOTION products are subject to change without prior notice.